



Dart Aerospace Ltd.
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D3295-041
Job Sheet 179696



Part No: D3295-041

Job Qty: 6 ea

Part Name: Replacement Interior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM IPP Rev:D Added DT8822 07-03-20
JLM IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	6 pcs	7/18/18	7/18/18	0.04	0.93	Waterjet1		SC 8/10/18
110	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-1		SC 8/10/18
120	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC8-2		38
130	Small Fab	6 pcs	7/18/18	7/18/18	0.00	1.30	Small Fab-3		9-89 DAS
140	QC	6 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
150	Packaging	6 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3	51436 00	JUL 23 2018
160	QC21-SA	6 Ea	7/18/18	7/18/18	0.00	0.00	QC21		DAS 21 9-89 JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-9034-01	1/8" 9034 Lexan Sheet (Clear)	7.4400 sf (1.24 ea)	90-Start up Operation	
D2728-1	Dart Logo Label Small	6 Ea (1 ea)	130-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-9034-01	7	54	0
130-Small Fab	D2728-1	6	0	0

Part Specifications

Specifications could not be found.

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev I

DART AEROSPACE LTD		Work Order: 179696
Description: Window		Part Number: D3295
Inspection Dwg: D3295	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	Ø0.156	1		VSC-01	
17.13	+/-0.030	17.14	1		Tape	
10.43	+/-0.030	10.438	1			
14.35	+/-0.030	14.356	1			
8.98	+/-0.030	8.987	1			
0.625	+/-0.010	0.628	1			
7.109	+/-0.010	7.110	1			
15.845	+/-0.010	15.848	1			
2.308	+/-0.010	2.309	1			
5.420	+/-0.010	5.423	1			
9.402	+/-0.010	9.405	1			
1.312	+/-0.010	1.316	1			
6.260	+/-0.010	6.264	1			
12.520	+/-0.010	12.528	1			
0.313	+/-0.010	0.316	1			
3.750	+/-0.010	3.756	1			
8.150	+/-0.010	8.155	1			
9.006	+/-0.010	9.008	1			
0.125	+/-0.010	0.125	1			

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 18/07/09	Date: JUL 04 2018	Date:

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3295-041	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	